

# Work Order ID 56045

Tuesday, February 09, 2010 12:36:30 PM

Page 1

Item ID: DSK077

Accept

Setup Start

Revision ID:

Stop

Item Name: D2892-1 TURNING DETAIL

Start Date: 2/10/2010 Start Qty: 7.00

Cust Item ID:

Required Date: 2/23/2010 Req'd Qty: 7.00

Customer:

Reference:

Approvals:

Process Plan: *umf*

Date: *10-2-9*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSK077

Rev A

100

0.00



MORI SEIKI CNC LATHE LARGE

Doosan

Memo

0.00

Doosan Lathe

Turn blank as per Folio FA082

*SL 10/02/22* *Ⓢ*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SL 10/02/22*

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*SL 10/02/22*

*2*

*2*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 56045

Tuesday, February 09, 2010 12:36:30 PM



Page 2

Item ID: DSK077

Accept



Setup Start



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Start Date: 2/10/2010 Start Qty: 7.00



Cust Item ID:

Required Date: 2/23/2010 Req'd Qty: 7.00



Customer:

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Process Plan:

Date:

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and Stock in Kanban Location: C.N.C A.P 10/02/22

7 0

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/23 *[Signature]*

MF  
10-2-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, February 09, 2010 12:36:30 PM

Work Order ID: 56045



Parent Item: DSK077



Parent Item Name: D2892-1 TURNING DETAIL

Start Date: 2/10/2010

Required Date: 2/23/2010

Comments: IPP rev A. 08.03.13 new issue EC

Start Qty: 7.00

Required Qty: 7.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D6104-003

Manufactured No

Each 20.0000 7.0000



Round Billet, 17-4

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	20	
53750	20	

7 JK 10/02/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	56045
<b>Description:</b> Turning Detail for D2892-1		<b>Part Number:</b>	DSK077
<b>Inspection Dwg:</b> DSK077		<b>Rev:</b> A	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article
 ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2.525	2.525	2.527	2.526	2.527
B	3.702	3.722		3.712	3.711	3.712	3.712	3.713
C	2.814	2.834		2.824	2.824	2.824	2.824	2.824
D	0.718	0.738		.728	.728	.728	.728	.728
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.714	2.734		2.724	2.724	2.724	2.724	2.724
G	2.029	2.049		2.038	2.038	2.038	2.038	2.038
H	3.214	3.234		3.224	3.224	3.224	3.224	3.224
I	0.913	0.933		.923	.923	.923	.923	.923
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.101	.101	.100	.101	.100
L								
M								
N								
O								
P								

**Measured by:** SL **Date:** 10/02/22

**Audited by:** S.F. **Date:** 10/02/22

**Prototype Approval:** **Date:**

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order:	56045
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077 Rev: A		Page 1 of 1	

### FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	16	17	18	19	20
Lathe Section								
A	2.524	2.529		2.528	2.527			
B	3.702	3.722		3.713	2.712			
C	2.814	2.834		2.824	2.824			
D	0.718	0.738		.728	.728			
E	0.090	0.110		.100	.100			
F	2.714	2.734		2.724	2.724			
G	2.029	2.049		2.038	2.038			
H	3.214	3.234		3.224	3.224			
I	0.913	0.933		.923	.923			
J	0.022	0.042		.032	.032			
K	0.090	0.110		.100	.101			
L								
M								
N								
O								
P								

Measured by: JK Date: 10/02/22

Audited by: AF Date: 10/02/22

Prototype Approval: \_\_\_\_\_ Date: \_\_\_\_\_

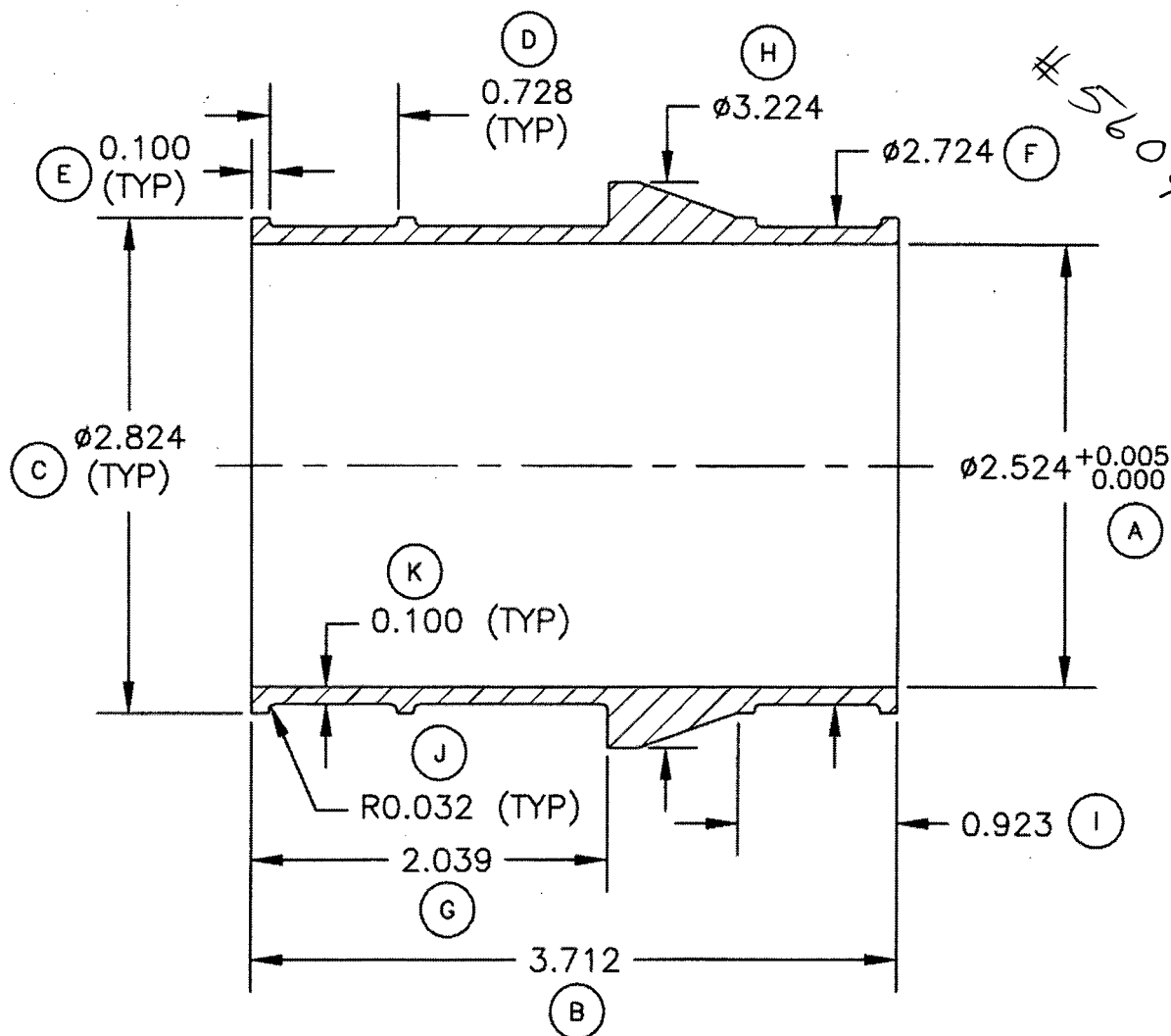
Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<u>JK</u>





DESIGN TH	DRAWN BY TH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED TH	APPROVED TH	DRAWING NO. DSK 077	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2892-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED  
07.07.01



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2.523

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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